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PCT

NOTIFICATION OF TRANSMITTAL
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OF THE INTERNATIONAL PRELIMINARY REPORT
ON PATENTABILITY
(CHAPTER I OR CHAPTER II
OF THE PATENT COOPERATION TREATY)

(PCT Rules 44bis.3(c) and 72.2)

SONN & PARTNER
Riemergasse 14
A-1010 Wien
AUTRICHE

Date of December 2006 (07.12.2006)

Applicant's or agent's file reference

Applicant onal application No.

International filing date (day/month/year)
14 December 2004 (14.12.2004)

Applicant

FRONIUS INTERNATIONAL GMBH et al

reansmittal of the	translation to	the applicant.
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The International Bureau transmits herewith a copy of the English translation of the international preliminary report on patentability (Chapter I).

The International Bureau transmits herewith a copy of the English translation of the international preliminary report on patentability (Chapter II).

Transmittal of the copy of the translation to the designated or elected Offices.

The International Bureau notifies the applicant that copies of that translation have been transmitted to the following designated or elected of the following designated or elected

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Reminder regarding translation into (one of) the official language(s) of the elected Office(s).

The applicant is reminded that, where a translation of the international application must be furnished to an elected Office, that translation of any annexes to the international preliminary report on patentability (Chapter II).

It is the applicant's responsibility to prepare and furnish such translation directly to each elected Office concerned within the applicable time limit (Rule 74.1). See Volume II of the PCT Applicant's Guide for further details.

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland

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PATENT COOPERATION TREATY

TRANSLATION INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

	t's or as 4572	gent's file refe	erence	FOR FURTHER A	CTION	See Form PCT/IPEA/416
International application No. International filing d		nte (day/month/year)	Priority date (day/month/year)			
		004/00	0439	14.12.200		15.12.2003
Internati	onal Pat	ent Classifica	ation (IPC) or natio	onal classification and	IPC	
B23	K9/1	.2, B23	3K26/14,	B23K28/02	B23K9/167,	B23K9/173
Applicar	11					
FRO	FRONIUS INTERNATIONAL GMBH					
1.	 This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36. 					
2.	This R	EPORT cons	ists of a total of	8	sheets, including	g this cover sheet.
3.	This re	port is also a	ccompanied by Al	NEXES, comprising:		
	a. [sent to	the applicant and i	to the International Bi	reau) a total of	sheets, as follows:
						mended and are the basis for this report and/or
	sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).					
	sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental Box.					
	b. (sent to the International Bureau only) a total of (indicate type and number of electronic carrier(s))					
						containing a gargana listing and/octable.
				readable form only, a alive Instructions).		containing a sequence listing and/or tables mental Box Relating to Sequence Listing (see
4.	This re	port contains	indications relation	ig to the following iter	ns:	
	\boxtimes	Box No. I	Basis of the	report		
		Box No. II	Priority			
		Box No. III	Non-establis	hment of opinion with	regard to novelty, inventi	ve step and industrial applicability
		Box No. IV	Lack of unity	y of invention		
	\boxtimes	Box No. V		tement under Article explanations supporti		ty, inventive step or industrial applicability:
		Box No. VI	Certain docu	ments cited		
		Box No. VI	Certain defe	cts in the international	application	
	<u>N</u>	Box No. VI	II Certain obse	rvations on the interna	tional application	
Date of submission of the demand Date o		Date of completion of thi	s report			
Name and mailing address of the IPEA/EP		Authorized officer				
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Faccinila No.				Talankana Na		

International application No.

PCT/AT2004/000439

Box	k No. I	Basis of the report
l.		ard to the language, this report is based on the international application in the language in which it was filed, unless otherwise a under this item.
	Ti wi	is report is based on translations from the original language into the following language
		international search (Rule 12.3 and 23.1(b))
	<u>_</u>	publication of the international application (Rule 12.4)
	L	international preliminary examination (Rule 55.2 and/or 55.3)
2.	With reg	ard to the elements of the international application, this report is based on (replacement sheets which have been furnished to the 3 Office in response to an invitation under Article I4 are referred to in this report as "originally filed" and are not annexed to rt):
	L th	international application as originally filed/furnished
	L the	description:
	pa	ges 1-15 as originally filed/furnished
	pa	ges* received by this Authority on
	ра	ges* received by this Authority on
	M th	claims:
	no	s. 1-22 as oxiginally filed/furnished
ļ	'no	as amended (together with any statement) under Article 19
	no	s.* received by this Authority on
	no	s.* received by this Authority on
	M the	drawings:
	sh	eets 1/11-11/11 as originally filed/furnished
	sh	received by this Authority on
	sh	received by this Authority on
	□ a s	equence listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing.
3.	□ Th	e amendments have resulted in the cancellation of:
		the description, pages
		the claims, nos.
		the drawings. sheets/figs
		the sequence listing (specify):
		any table(s) related to sequence listing (specify):
4.	The the	is report has been established as if (some of) the amendments annexed to this report and listed below had not been made, since by have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).
l	L.	the description, pages
l		the claims, nos.
		the drawings, sheets/figs
		the sequence listing (specify):
		any table(s) related to sequence listing (specify):
	If item 4	applies, some or all of those sheets may be marked "superseded."

International application No.
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Bo	x No. V Reason	ned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; us and explanations supporting such statement	7433
1.	Statement	· · · · · · · · · · · · · · · · · · ·	
	Novelty (N)	Claims 2-13, 15-22 Claims 1, 14	
	Inventive step (IS)	Claims	YES
	industrial applicab	Claims 1-22 bility (IA) Claims 1-22 Claims	YES
2.	Citations and explanat		
<u>-</u> ,		erence is made to the following documents:	
	D1:	DE 44 36 084 A1 (MERCEDES-BENZ	
		AKTIENGESELLSCHAFT, 70327 STUTTGART, DE)	
		15 February 1996 (1996-02-15)	
	D2:	WO 00/64620 A (FRONIUS SCHWEISSMASCHINEN	
		PRODUKTION GMBH & CO. KG; ARTELSMAIR, JOSEF)	
		2 November 2000 (2000-11-02)	
	D3:	WO 97/45227 A (FRONIUS SCHWEISSMASCHINEN KG	
	•	AUSTRIA; ARTELSMAIR, JOSEF; KEPPLINGER, M)	
		4 December 1997 (1997-12-04)	
	D4:	GB-A-1 502 288 (AKADEMIET FOR DE TEKNISKE	
		VIDENSKABER SVEJSECENTRALEN)	
		1 March 1978 (1978-03-01)	
	D5:	US-A-4 806 735 (DITSCHUN ET AL)	
		21 February 1989 (1989-02-21)	
	D6:	FR-A-2 829 413 (L'AIR LIQUIDE SOCIETE ANONYME	
		POUR L'ETUDE ET L'EXPLOITATION DES PROCE)	
		14 March 2003 (2003-03-14)	
	D7:	DE 102 17 678 A1 (FRAUNHOFER-GESELLSCHAFT ZUR	
		FOERDERUNG DER ANGEWANDTEN FORSCHUNG E.V)	
		6 November 2003 (2003-11-06)	

Box No. V

International application No. PCT/AT2004/000439 Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;

citations and explanations supporting such statement D8:

- GB-A-1 476 980 (FAGERSTA AB) 16 June 1977 (1977-06-16)
- MOREHEAD T: "AUTOMATIC MULTIWIRE GMAW D9: MULTIPLIES PRODUCTIVITY DOUBLING WELDING WIRES CAN MORE THAN DOUBLE PRODUCTION LINE THROUGHPUT", WELDING JOURNAL, AMERICAN WELDING SOCIETY, MIAMI, US, vol. 82, no. 6, June 2003 (2003-06), pages 40-43, XP001177380 ISSN: 0043-2296.
- 1. The present application fails to satisfy the requirements of PCT Article 33(1) because the subject matter of claims 1 and 14 lacks novelty (PCT Article 33(2)). Each of documents D1, D3, D4, D5, D6, D7, D8 and D9 discloses a welding unit or a welding method as per claim 1 and claim 14 respectively.

It should be noted that the second welding torch in the welding units according to D1, D3, D4, D5, D6, D7, D8 and D9 is suitable for carrying out a cold metal transfer welding process.

It should also be noted that a MIG/MAG welding torch configured with a back-and-forth motion of a welding wire, for example for igniting the electric arc or for carrying out a cold metal transfer welding process, as per the description of the present application is

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Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

known from D2 (page 7, lines 25-35) or D2 (pages 7-11; and figures 3 to 5).

The subject matter of claims 1 and 14 is therefore not inventive over documents D1, D3, D4, D5, D6, D7, D8 or D9 in combination with D2.

- Dependent claims 2 to 13 and 15 to 22 do not contain any features which, in combination with the features of any claim to which they refer back, meet the PCT requirements for novelty and inventive step. The reasons are as follows:
- 2.1 The subject matter of claims 2 and 15 is known from documents D1, D3 to D7 and D9.
- 2.2 The subject matter of claims 3 and 16 is known from documents D1 and D8.
- 2.3 The subject matter of claims 4 and 17 is known from documents D1, D3 to D7 and D9.
- 2.4 The subject matter of claims 5 and 18 is known from documents D1, D3 to D7 and D9.
- 2.5 The subject matter of claims 6 and 19 is known from documents D6 and D7.
- 2.6 The subject matter of claims 7 and 20 is known from documents D1, D3 D5, D8 and D9.

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Box No. V	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
2.7	The subject matter of claim 8 is known from documents D1, D3 to D5, D8 and D9.
2.8	The subject matter of claim 4 is known from document D4.
2.9	The subject matter of claim 10 is known from documents D3, D6, D8 and D9.
2.10	The subject matter of claim 11 is known from documents D1, D3, D4 to D6, D8 and D9.
2.11	The subject matter of claims 12 and 13 is known from documents D4 and D5.
2.12	The subject matter of claims 21 and 22 is known from D3 and D5.

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Box No. VII	Certain defects in the international	application
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The following defects in the form or contents of the international application have been noted:

 Contrary to PCT Rule 5.1(a)(ii), the description does not cite documents D1 to D9 or indicate the relevant prior art disclosed therein.

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Box No. VIII Certain observations on the international application

The following observations on the claims description, and drawings or on the question whether the claims are fully supported by the description, are made:

1. The expression "cold metal transfer", used in claims 1, 5, 6, 14, 18 and 20, is vague and lacks clarity, leaving the reader uncertain as the meaning of the technical features in question. In consequence, the definition of the subject matter of said claims lacks clarity (PCT Article 6). It should be noted that the description (see the application, page 9) describes a cold metal transfer welding process.